



Application of MercLok™ to Remediate Abandoned Mercury Mines (& More!)

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BURLESON CONSULTING INC.
A Terracon COMPANY



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Outline

- Background & Field Study
- Remediation Project Design & Implementation
- But Wait...There's More!



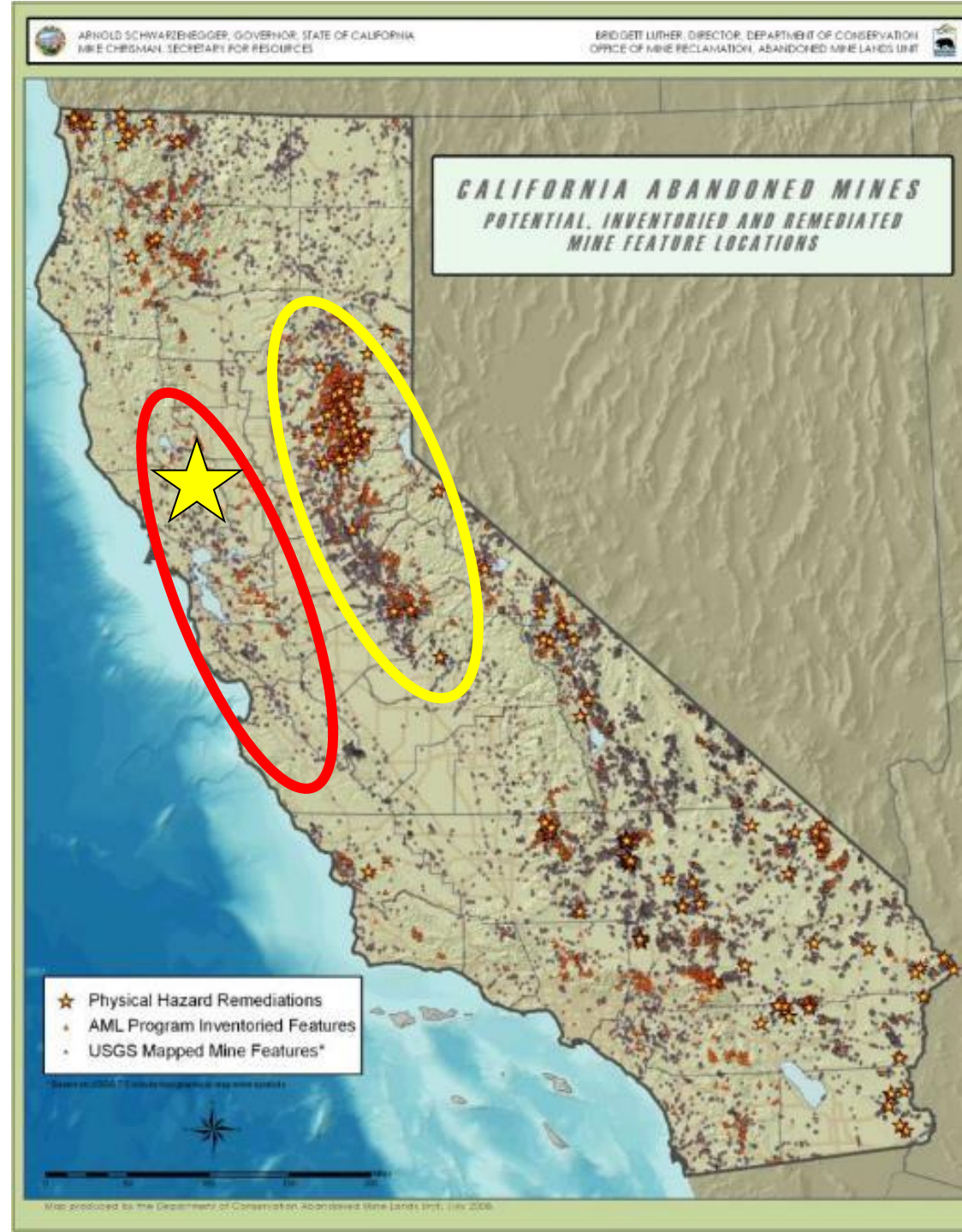
BACKGROUND & FIELD STUDY

2001 Report to CA Legislature

~40K mines (4K envir. hazards):

- ~1/2 on federal & private lands each (<2% state)
- Every county (58) has some
- Lots of **Hg** mined & wasted

**Mainly desktop –
need inspections**



Legacy Mercury Mines and Their Environmental Impacts

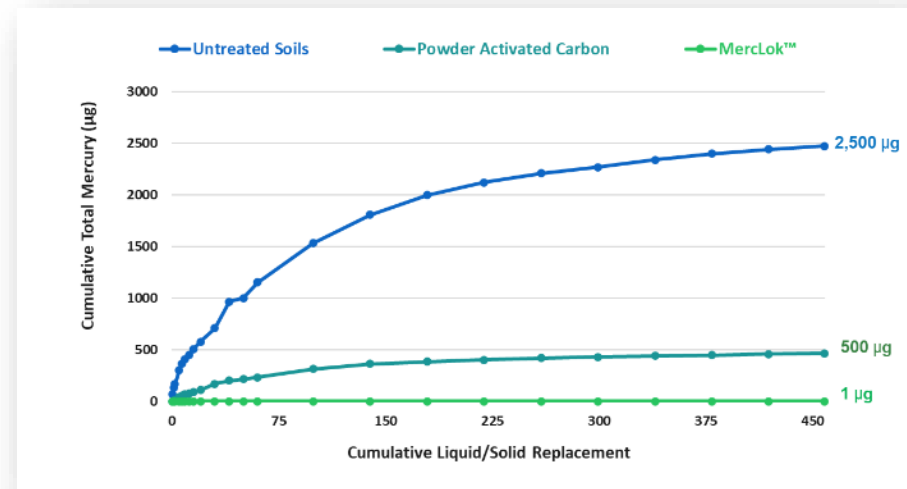
- Mercury in soil, sediment, water
 - Impacts to aquatic biota & their consumers, on-site & downstream
- Encumbered property
 - Safety risks
 - Costly HazMat remediation



MercLok Provided an On-Site Option

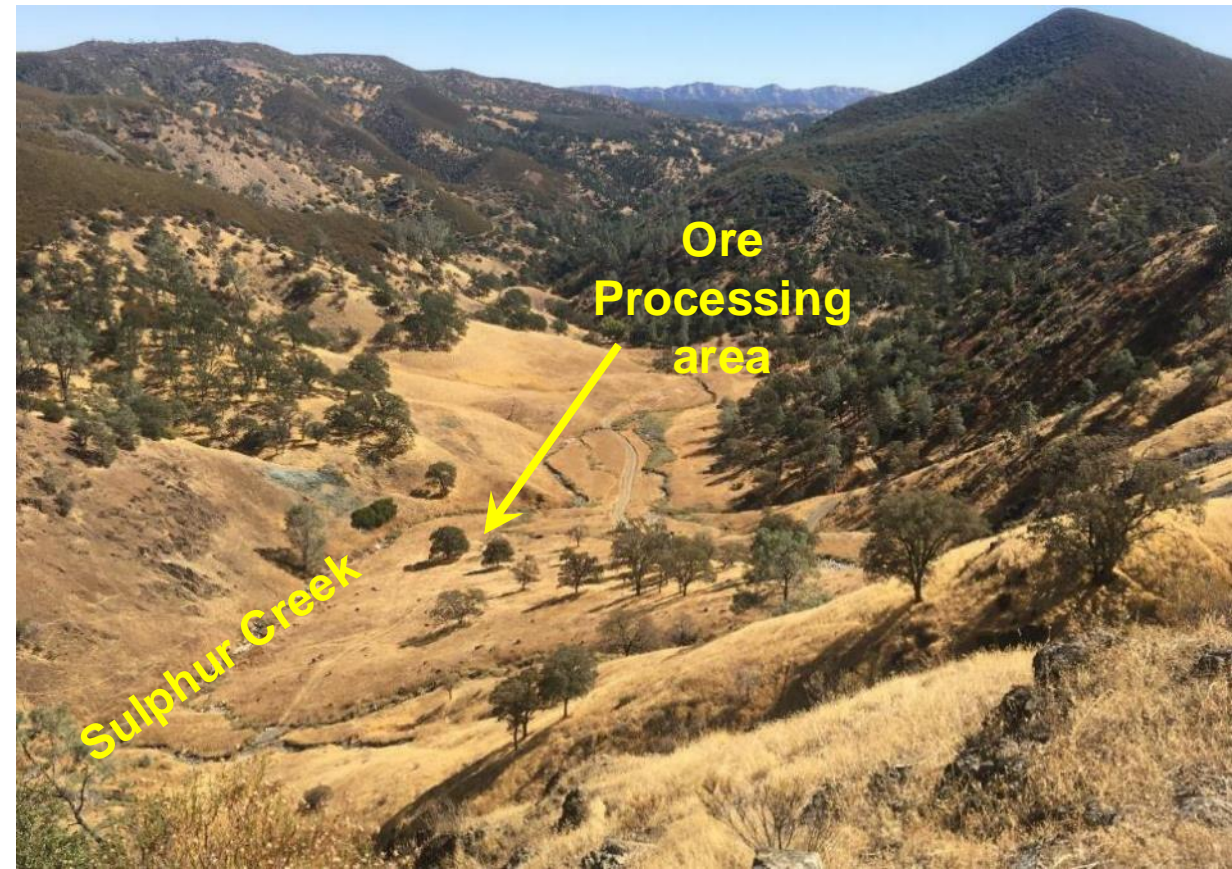
Amend & manage **on-site** per CA Title 27:

- Minimize Hg leachability (<0.2 mg/L by STLC hazardous material limit)
- Title 27-compliant with exemptions (no liner & minimal monitoring)
- Long-term stability



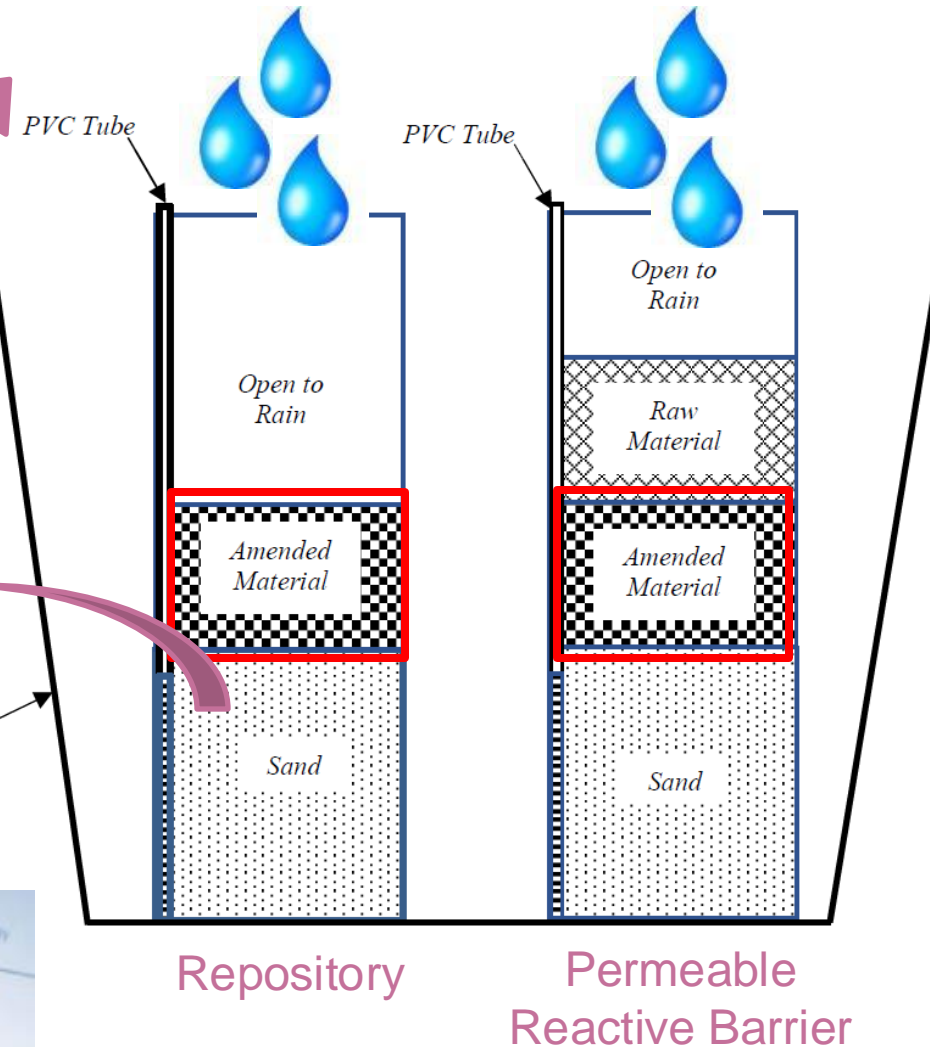
So, we found these sites...

Pilot Study Site (Elsewhere in Coast Range)



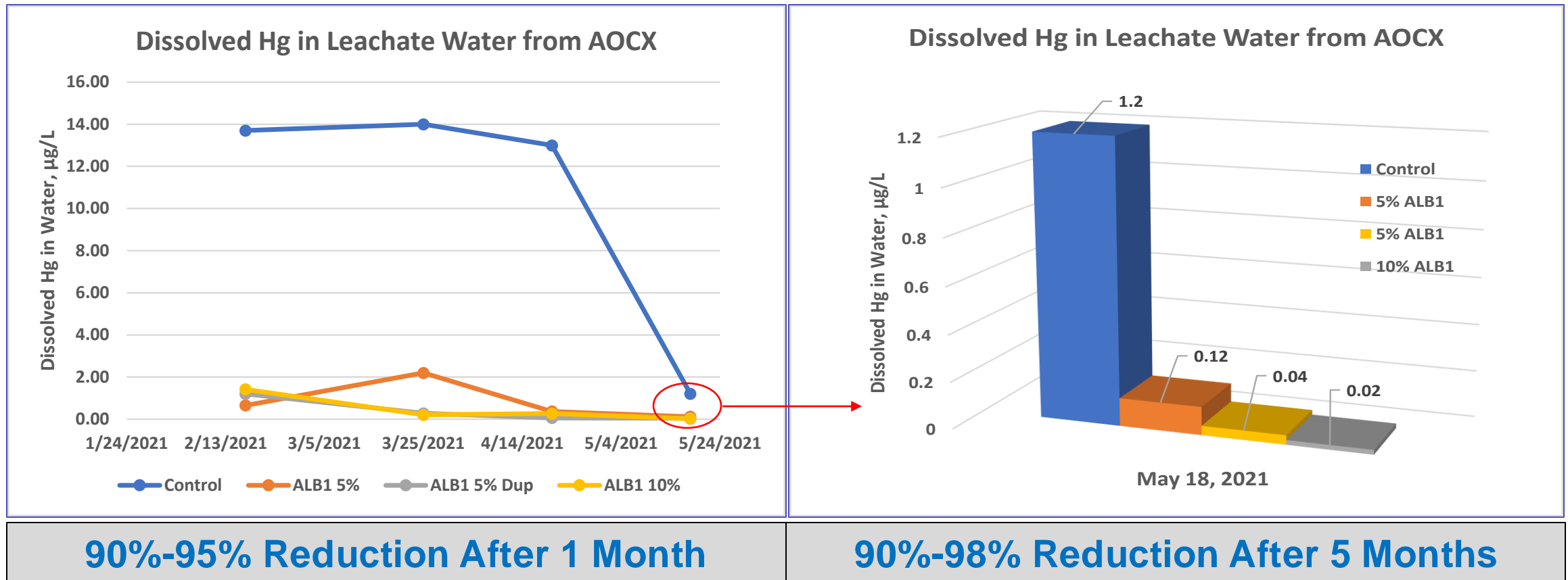
Elgin Hg Mine, view to southeast

Pilot Study Design



Results – Worst-case Rainwater Leachate

Hg Leaching of Calcines in Barrels by Rainwater – Dissolved Hg

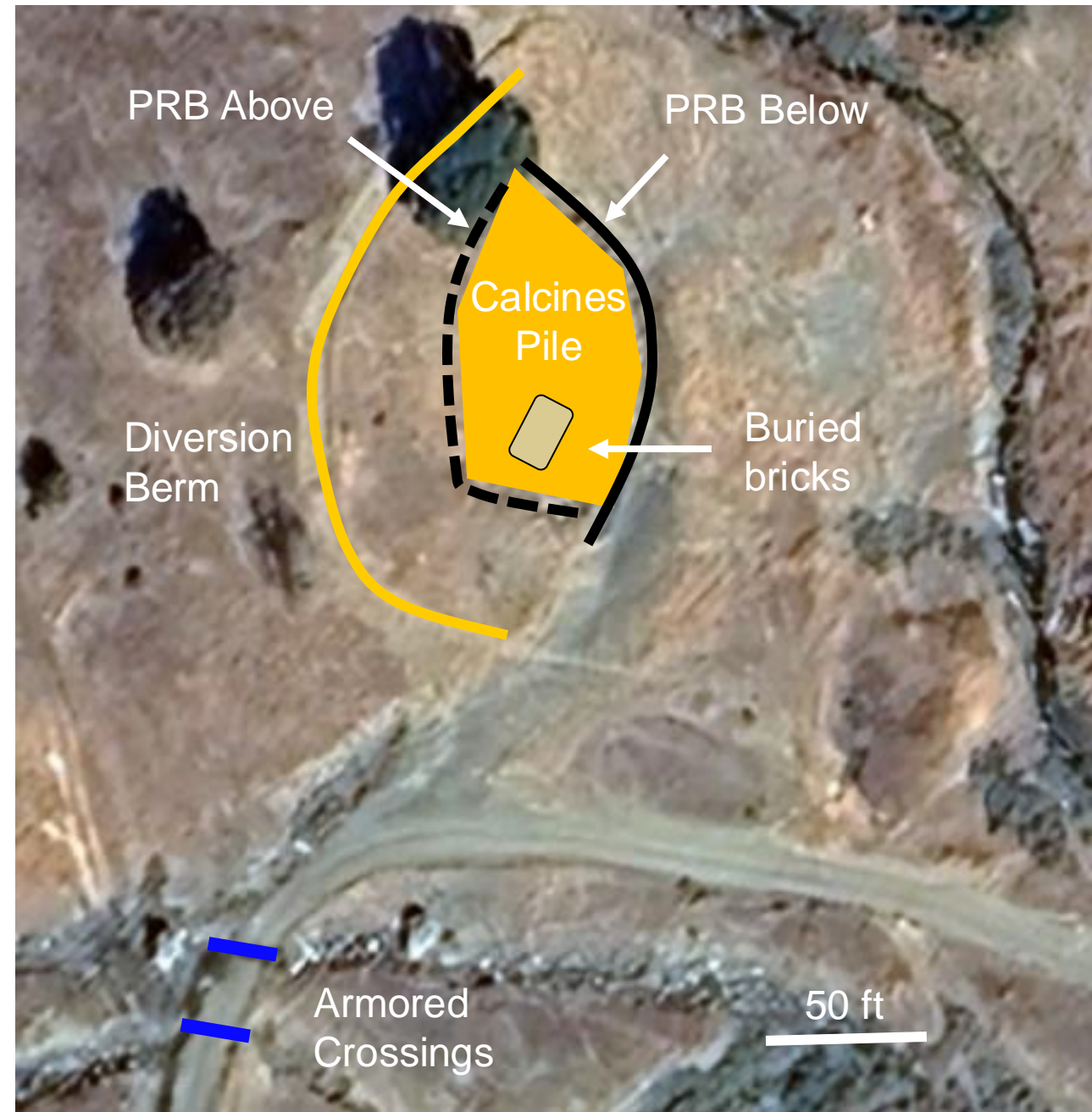




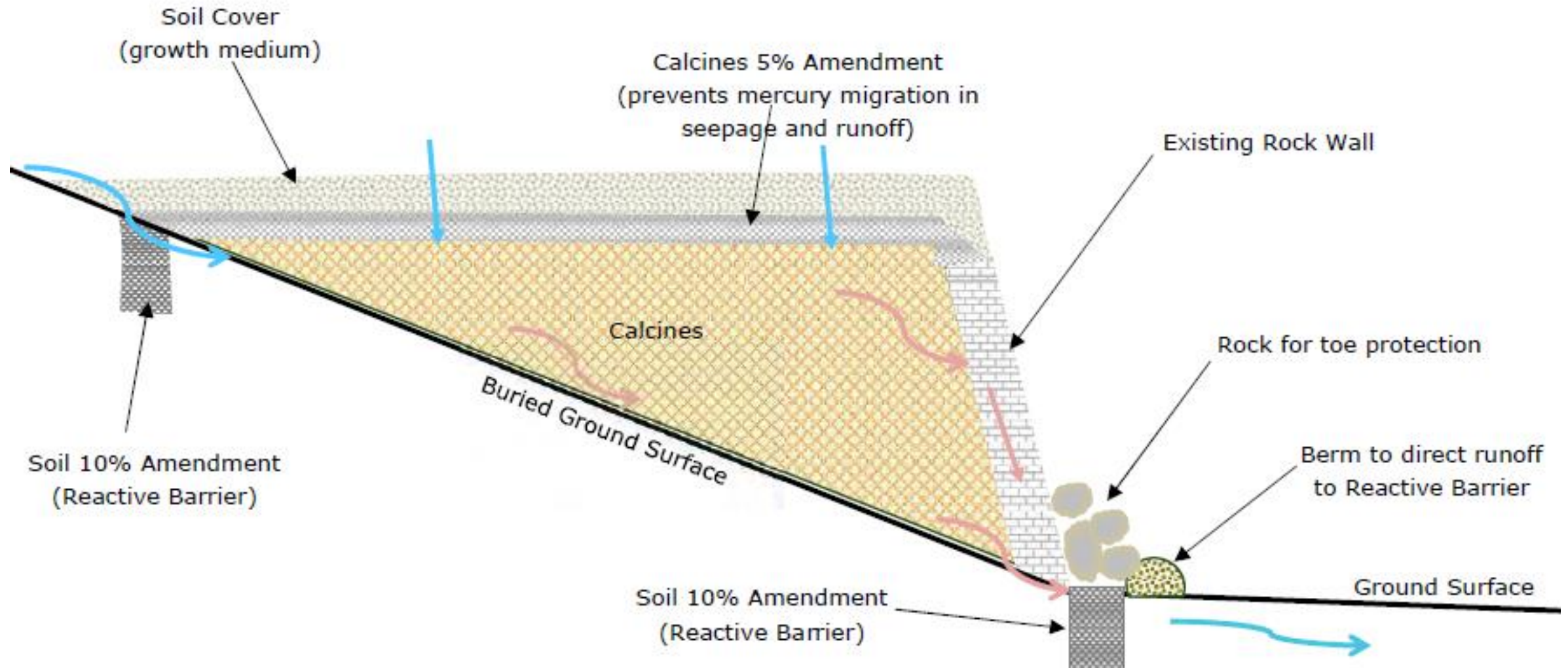
REMEDIATION PROJECT DESIGN & IMPLEMENTATION

Remediation Site Plan

- **Crossings** stabilize road
- **Berm** controls run-on
- **Barriers** control seepage
- **Cap** minimized Hg mobility
- Brick **repository** prevents exposure
- **Owl box** inhibits burrows
- **Signage** restricts entry



Calcines Pile → In-place Repository



Fall 2022 Repository Cap

- Grid areas for even dosing
- Manual & machine to spread, mix, level
- Spray water to distribute



Permeable Reactive Barrier



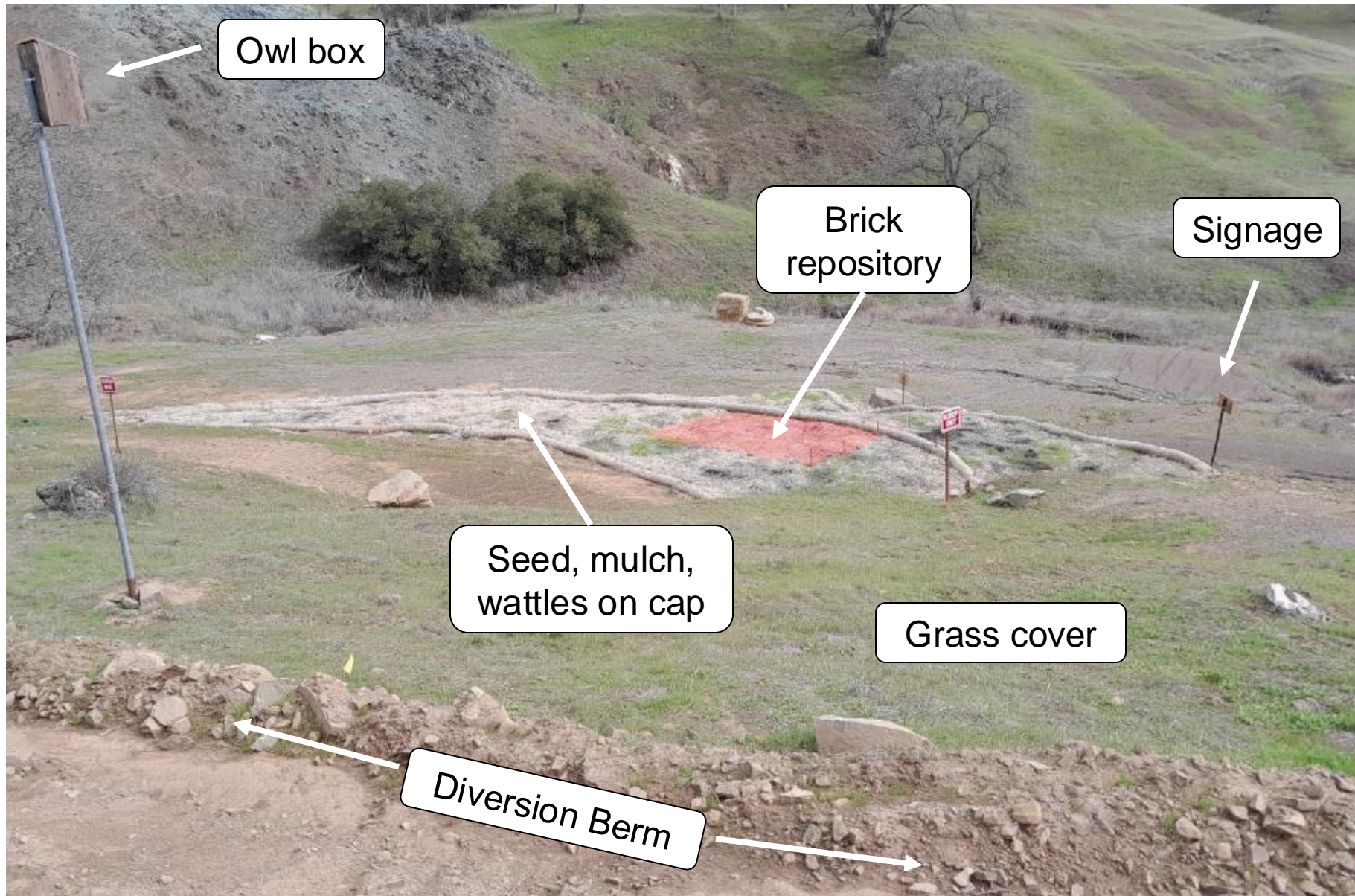
Confirmation Sampling Results (2022)

		Total Hg (mg/kg ww)	TCLP Extract Hg (mg/L)	STLC Extract Hg (mg/L)	DI WET Extract Hg (mg/L)
Material					
MercLok didn't add Hg {	N Pile Calcines	865	0.0496	1.13	3.46
	Untreated Retort Calcines	379	<0.010	0.441	0.2
	Amended Retort Calcines	239-318	NA	0.119-0.184	<0.0010
Good reproducibility {	Trench 1	19.9	NA	NA	NA
	Trench 2	25.3	NA	0.00548	<0.0010
	Area 1	66.9	NA	0.00710	<0.0010
Hg naturally high →	Area 1 Duplicate	27.7	NA	0.00621	<0.0010
	Area 2	48.5	NA	0.00493	<0.0010
	Background Soil	259	<0.010	0.0224	0.0445
Regulatory Thresholds*		20	0.2	0.2	0.00005

MercLok significantly lowered leachable Hg

* Values in red exceed these thresholds.

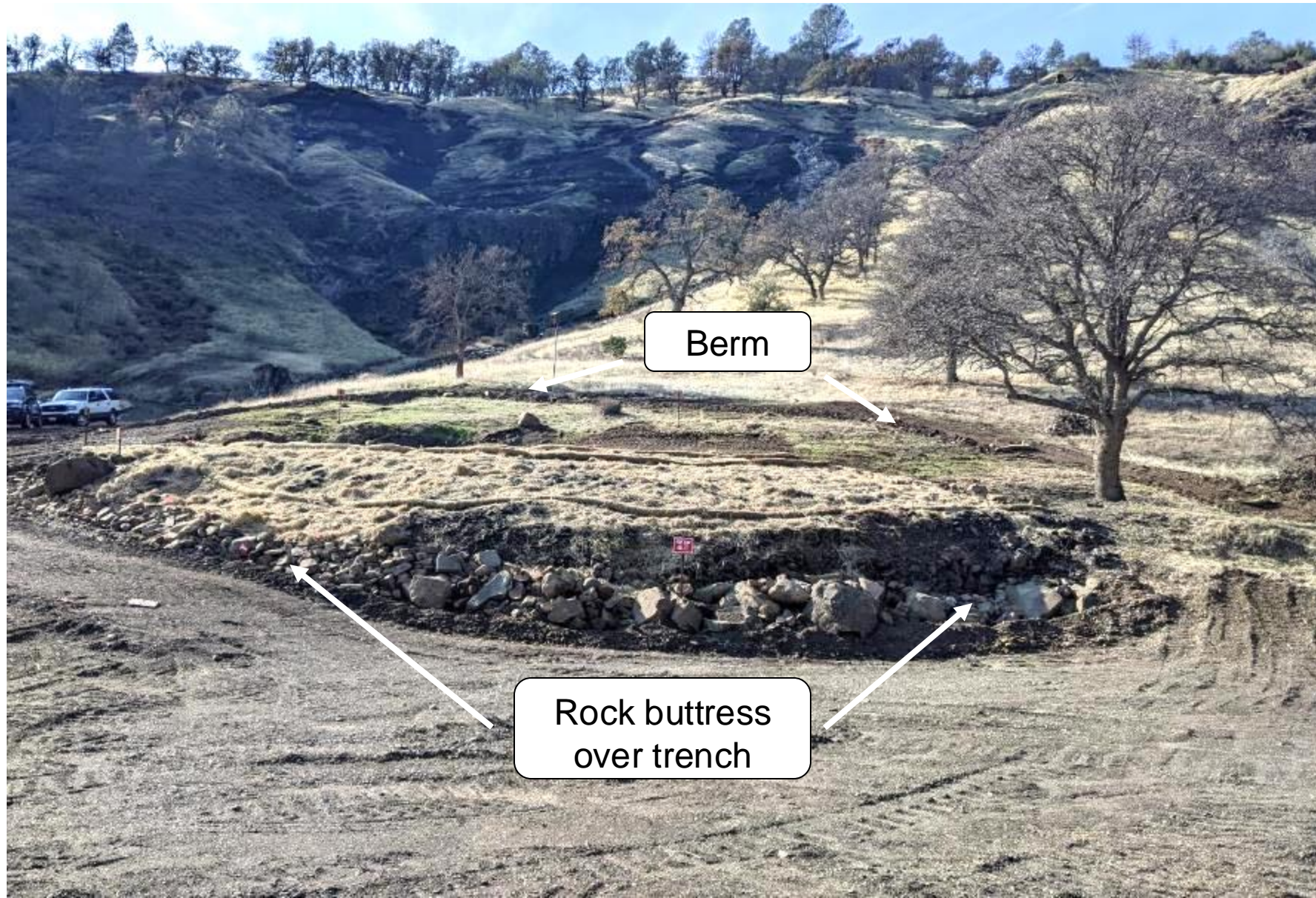
Stabilized – From Above (2023)



Stabilized – From Above (2024)



Stabilized – From Below (2023)



Stabilized – From Below (2024)





BUT WAIT...THERE'S MORE!



Aggregate Mine Pit Ponds?

- Pump slurry onto surface
- Serve as sediment binder & barrier
- No ecological impact
- Also wetlands and reservoirs?



~40,000-lb. powder



Key Challenges for Site Remediation

Multiple Objectives

- Varied stakeholder interests
- Physical & chemical on-site hazards
- Downstream impacts

Complex Conditions

- Complex mercury speciation
- Difficult site access

Regulatory **Green** Tape

- “Good Samaritan” liability concerns
- Perfect (reg. limits) is the enemy of good (enough/better)



In Summary...

- Projects occurred in a naturally Hg-enriched area
- Other remediation options were prohibitively expensive
- MercLok significantly reduced leachable Hg, allowing for in-place repository
- Hydrological & administrative controls ensure long-term function



For more information

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All For One! A Team Effort

- **Albemarle** funded team, advised, provided amendment
- **MEI** managed
- **Burleson/Terracon** planned, designed, inspected
- External **labs** tested
- **Landowner** implemented
- **Regulators** reviewed, approved, oversaw

Cleanup Project Proponents

Federal Agencies	<ul style="list-style-type: none">• Bureaus of Land Management & Reclamation• National Park, Forest, Fish & Wildlife Services• Office of Surface Mining• US Army Corps of Engineers• USEPA
State Agencies	<ul style="list-style-type: none">• State and Regional Water Boards• Dept. Toxic Substances Control• Dept.'s Fish & Game, Water Res., Conservation• State Parks & Recreation• State Lands Commission• Conservation Corps
Many Others!	<ul style="list-style-type: none">• Nonprofits: Tuleyome, The Sierra Fund, land trusts• Tribes• Municipalities (counties & cities)• Homeowner associations & private landowners• Irrigation, reclamation & open space districts• Mining companies• Land developers