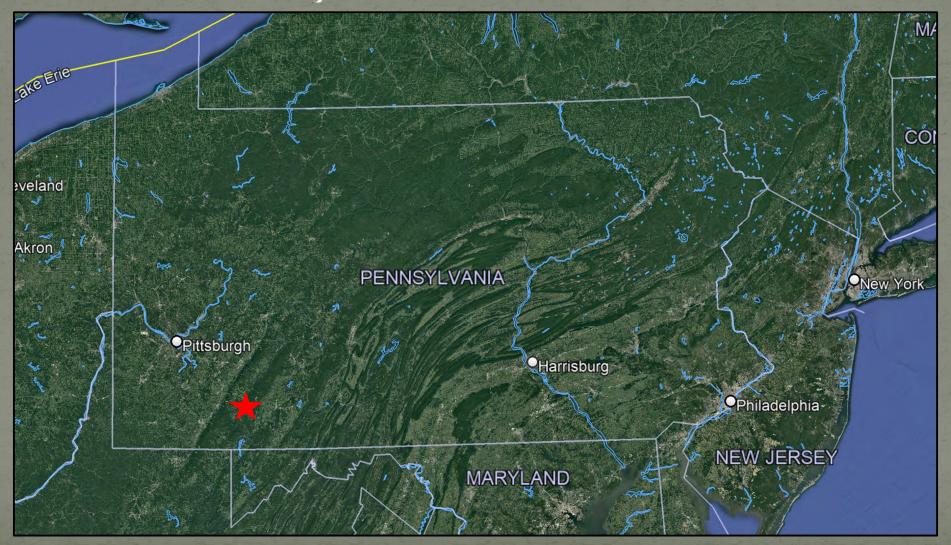
Passive Treatment System Monitoring Utilizing Solar Powered Telemetry, A Case Study.¹

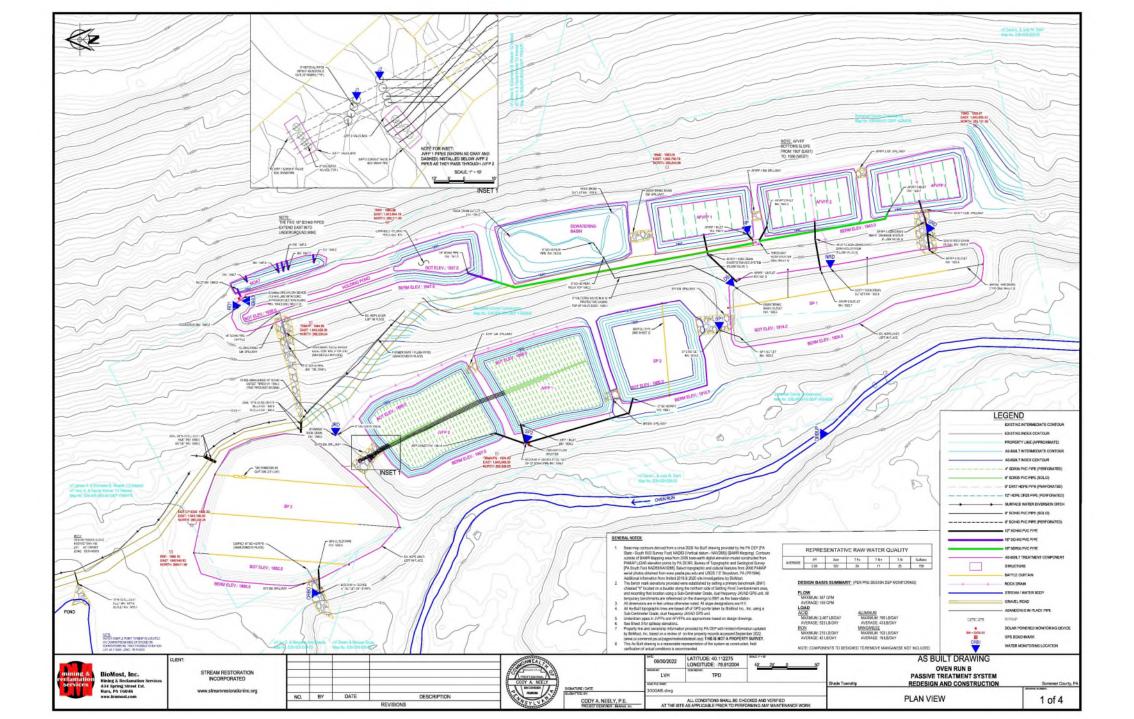
Boise Idaho 2023 D. A. Guy²; C. A. Neely²; T. P. Danehy².



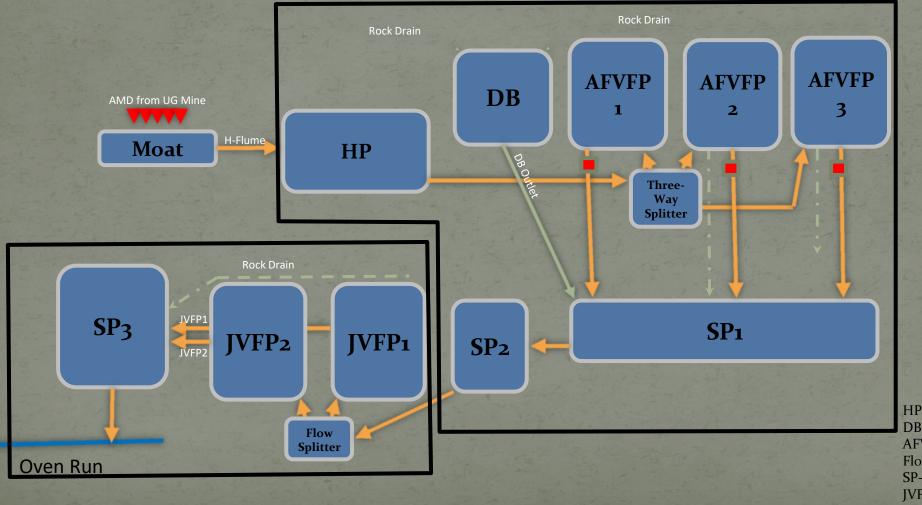
¹ Oral paper presented at the 2023 National Meeting of the American Society of Reclamation Sciences, Boise, ID. June 4 - 7, 2023. Published by ASRS, 1305 Weathervane Dr., Champaign, IL 61821.
 ² Daniel A. Guy, (PG); Cody A. Neely, Environmental Engineer (PE); Tim P. Danehy, (QEP); BioMost Inc., 434 Spring Street Ext., Mars PA 16046.

Oven Run B – Stoystown, PA





System Schematic



HP – Holding Pond DB - Dewatering Basin AFVFP – Auto-Flushing Vertical Flow Pond SP- Settling Pond JVFP – Jennings Vertical Flow Pond

Batch Operated Limestone Treatment System... BOLTS



Automatic Flushing Vertical Flow Pond 1 (AFVFP1) Holding Pond (HP)





Automatic Flushing Vertical Flow Pond 2 (AFVFP2) Automatic Flushing Vertical Flow Pond 3 (AFVFP3)



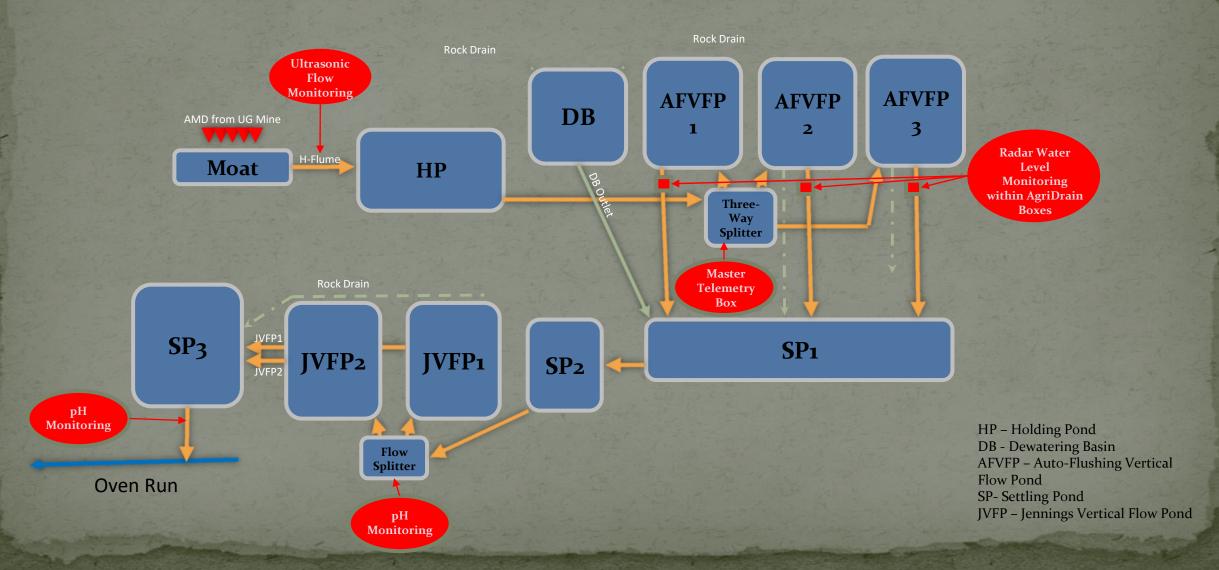
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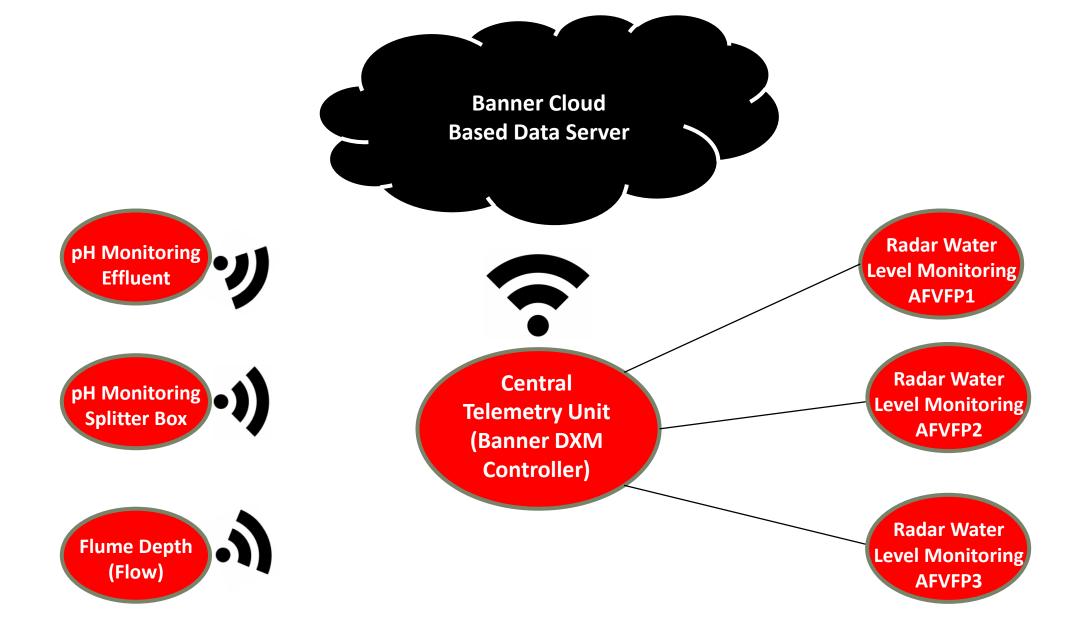
Settling Pond 1 (SP1)

Telemetry...What's being monitored and why?

pH Monitoring System Performance (Effluent Monitoring) BOLTS Performance (Settling Pond 2 Monitoring) Flume Elevation Monitoring Flow Must Be Taken Before BOLTS Components Radar Monitoring of BOLTS Agri-Drain Drain Box 1,2,&3

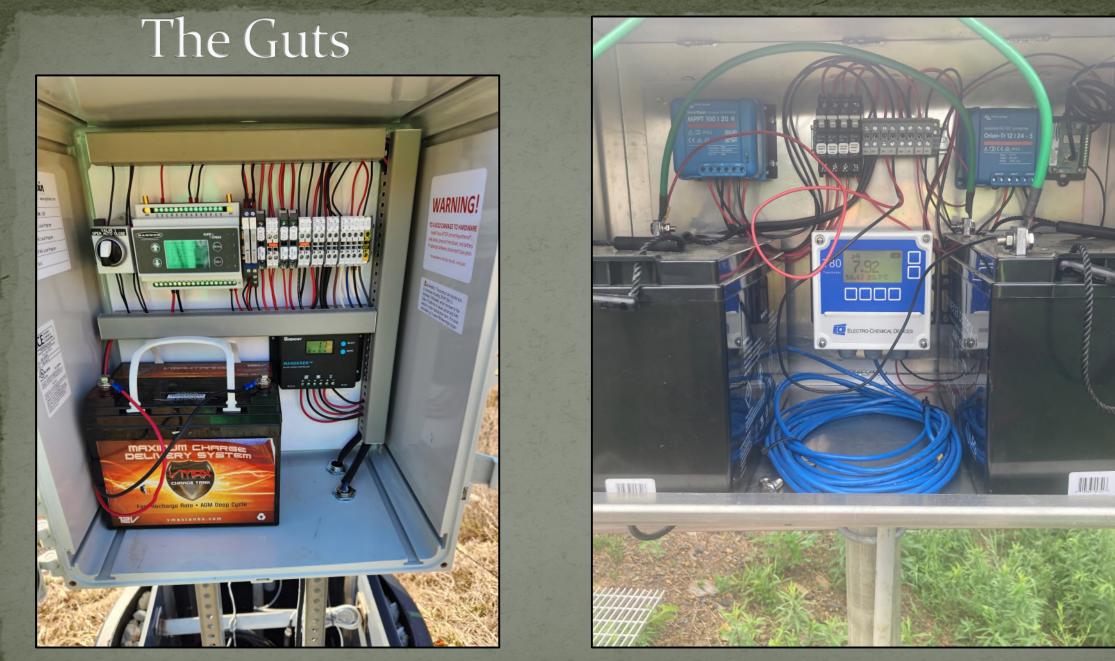
System Schematic





Programming the Telemetry

- Not Exactly Plug and Play For This Application...Yet
- All Metering Devices Work on a 4-20 mAmp Signal
 - Devices must be calibrated appropriately onsite
 - Powered by 12v solar
 - Transmitted signal must be scaled and offset
- Remote Devices Must Be Radio Connected or Hardwired to Central Telemetry Unit For Cellular Upload
 - Input, Output, and Local Register Pathways Must be Created Within Central Telemetry Unit to Move Data Through the System
 - Gateways Must Be Created On Banner Data Server Website To Connect Cellular Uploads



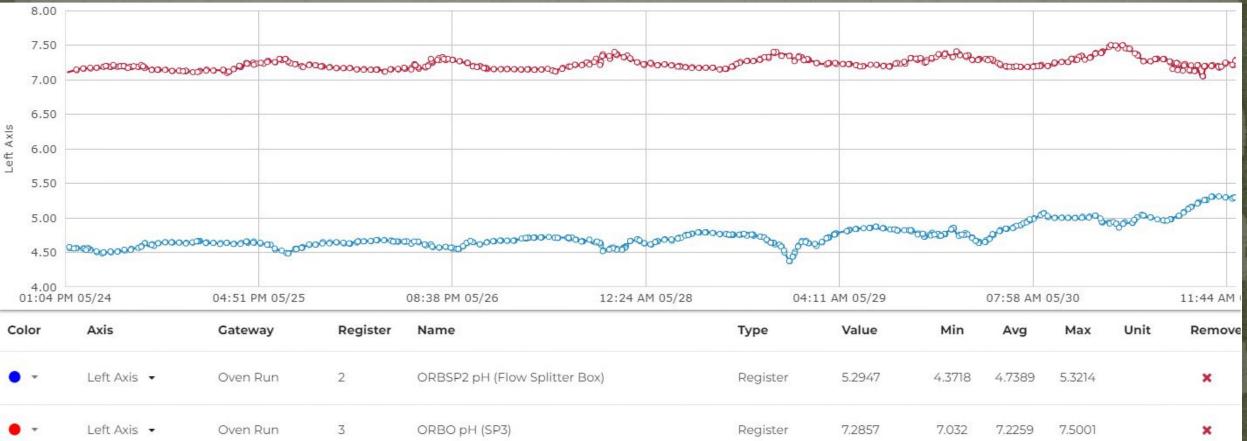
Agri-Drain Smart Drain Box

pH Telemetry

pH Effluent & Flow Splitter Box



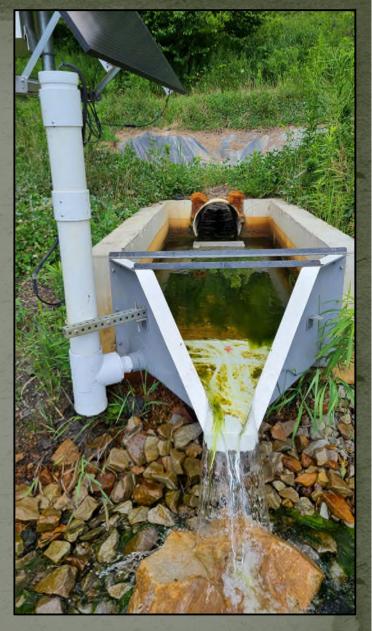




Flume Elevation Monitoring

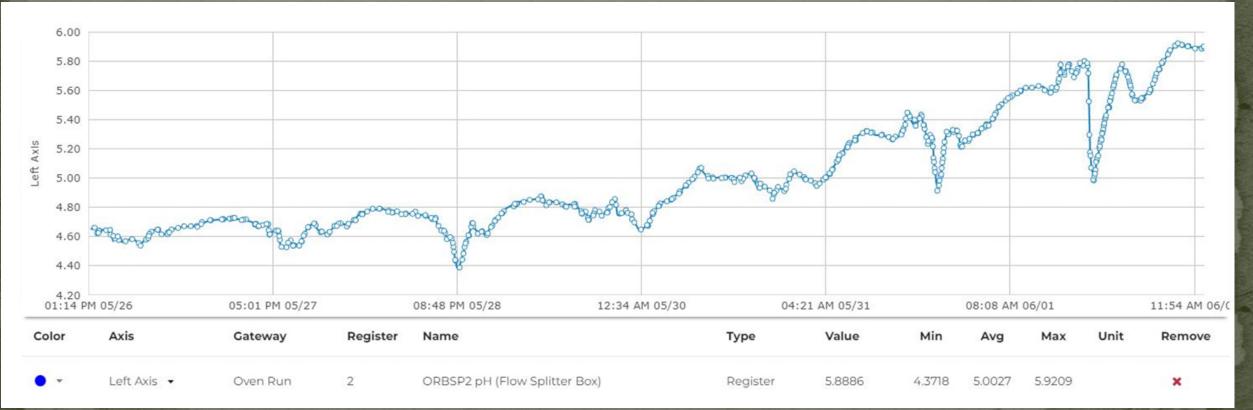




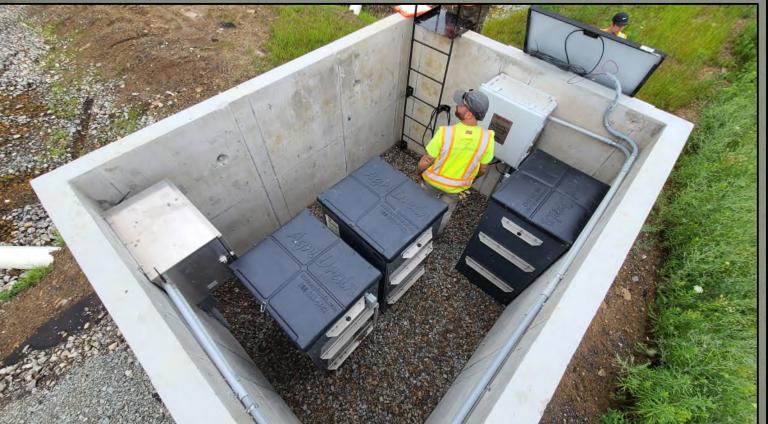


Flume Telemetry Data





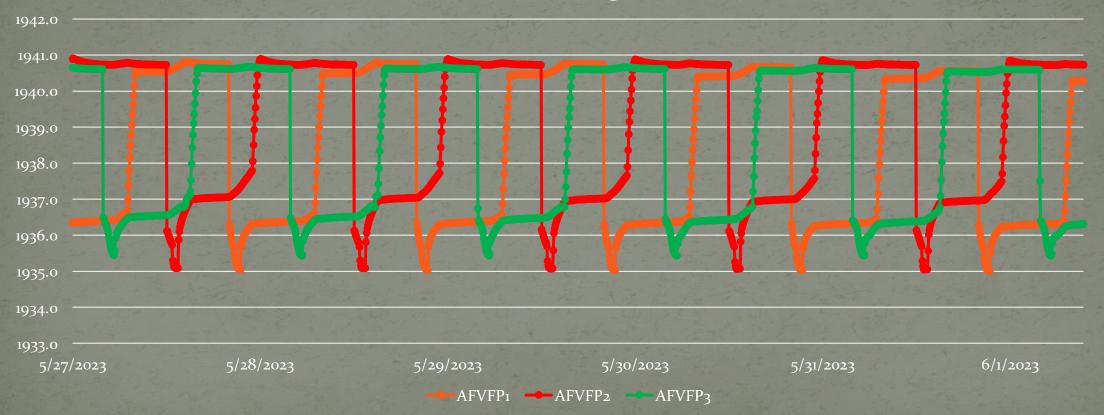
BOLTS Utilizing Agri-Drain Smart Drains with Radar Monitoring





BOLTS Function

Water Elevation Within Auto-Flushing Vertical Flow Ponds (BOLTS)



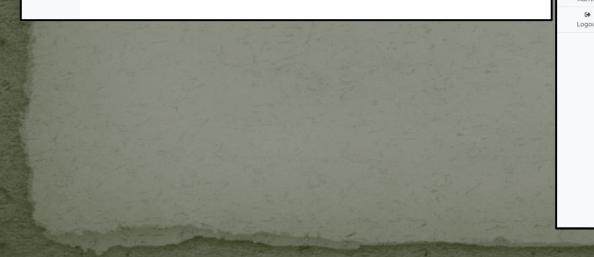
What Does Interface Look Like and What Does It Show

BANN

Gatewa

Admi

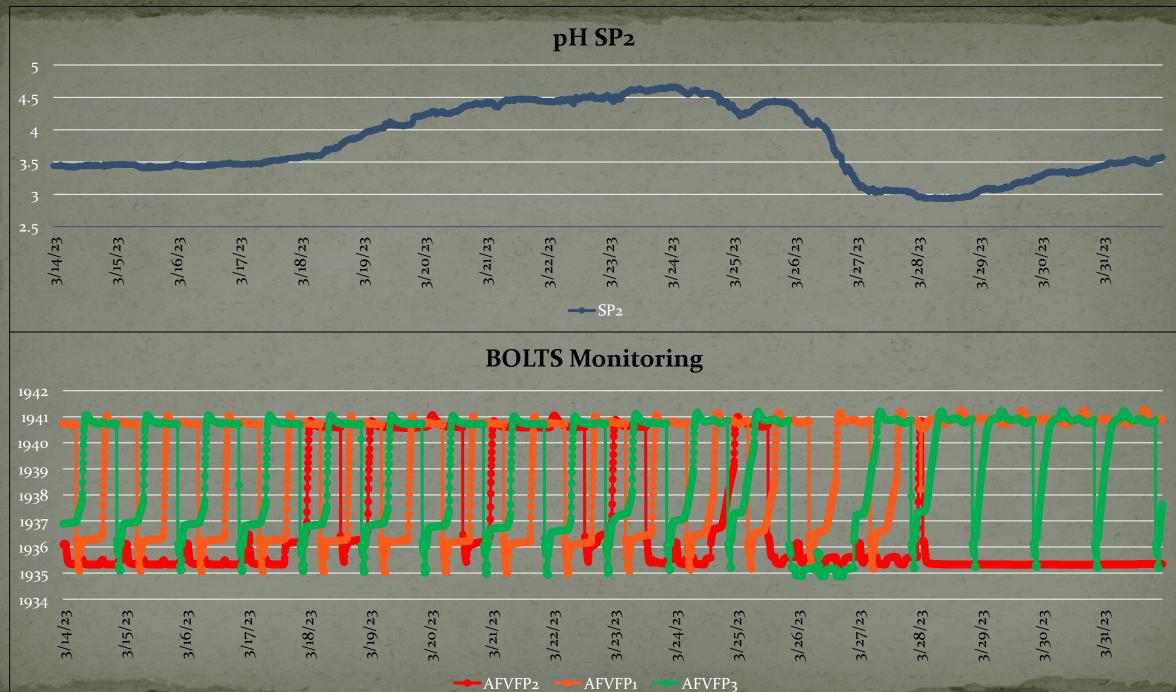
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	Sensors Registers									
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Gateways		1	3	CRBO pH (SP3)	7.2603	5 minutes ago				
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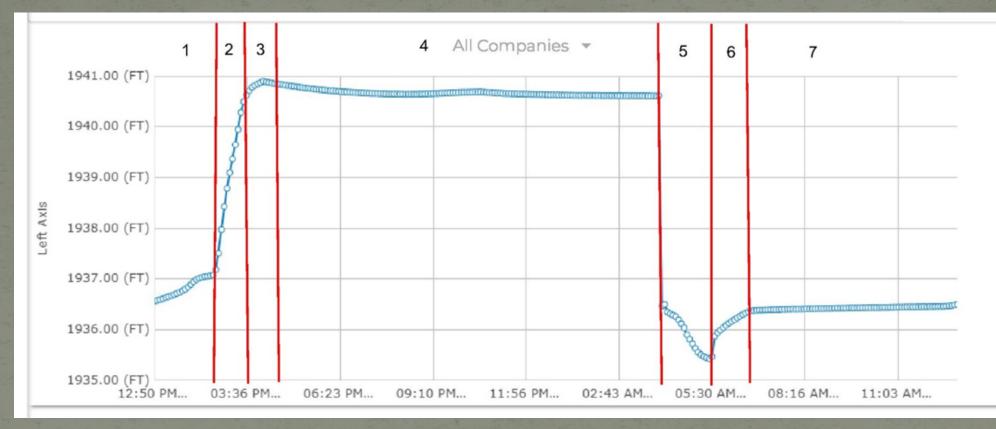
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How to know when things go bad

pH Below Pre-determined Set Point
Should Be Based on Pollutant Loading
Erratic Flume Elevation Readings
Elevation Reading Too Low, Too High, or Static
Radar Monitoring
Water Elevations Static (i.e. No Filling or Draining)



Analyzing the graphs to monitor hardware function

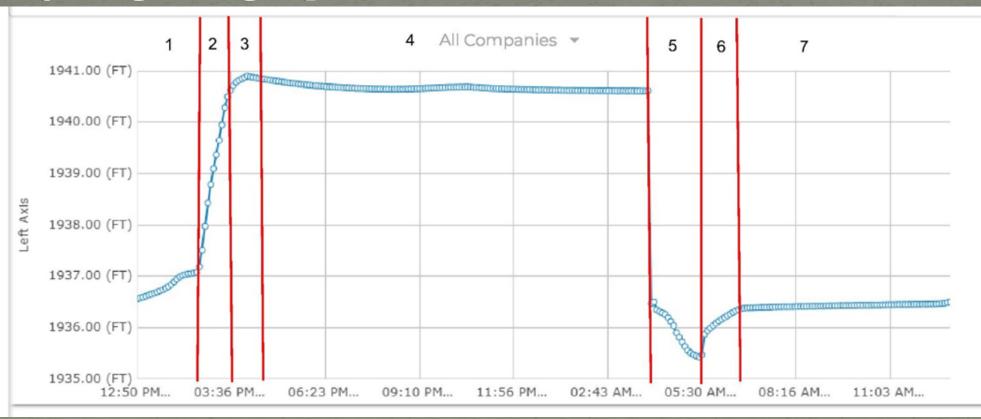


Zone 1 - The Holding Pond has reached capacity, it has begun overflowing the stop logs within the fill Agridrain box and flow into the empty Auto Flushing Vertical Flow Pond 2 (AFVFP2). This is shown by a slow gradual increase in water elevation within the Agridrain box before the quick inflow from the programmed flush.

Zone 2 – The quick increase in water elevation is shown in the graph indicating the fill valve has opened and the Holding Pond is filling AFVFP2.

Zone 3 – The elevation increases above what is seen in zone 4 indicates that the holding pond is still filling AFVFP2 and water is overflowing the stop logs within the flush Agridrain box. This can happen when flow rates are high, and the system can not fully contain all the flow from the Holding Pond. This zone will not be visible during times of lower flow.

Analyzing the graphs to monitor hardware function



Zone 4 - Steady state water level when water is being treated by the pond.

Zone 5 – A rapid drop in water elevation within the Agridrain box indicates that the flush valve has opened. The rapid water level drop drains the box until an equilibrium is achieve between the water coming into the box and the water flushing out of the box. Once equilibrium is achieved the elevation turns into a slower and more steady decline over the 90-minute flush period until the pond drains and water level reaches the bottom of the box.

Zone 6 – The small rapid increase in water level indicated the flush valve has closed and water is being contained within the Agridrain box. A brief slow but steady water level rise is seen before a steady state elevation is achieved. This brief water level rise is because the box invert is at a lower elevation than that of the pond, therefore the small amount of water still filtering through the stone will drain to the box until the box and associate drainpipe fill to an elevation equal to the bottom of the pond.

Zone 7 – Steady state water level during which the pond is empty and waiting for another fill cycle.

Cost Analysis (Installed Prices)

- Central Telemetry Unit \$6,400
- Hardwired Radar Meters 3 Units * \$2,600 = \$7,800
- Remote pH Meters 2 Units * \$7,500 = \$15,000
- Ultrasonic Flow Monitoring 1 Unit = \$8,500
- Annual Cost (year 2 and forward)- \$3,400
 - \$15/month Cellular Data Plan
 - Quarterly pH Calibrations \$300/calibration = \$1,200
 \$1,000/year/pH Meter = \$2,000
- Total Cost
 - ~\$50,000 (3% of total project cost)
 - 5 year ~\$10,000 per year or \$850 per month
 - 20 year- ~\$5,000 per year or \$400 per month

Summary

- Remote Monitoring is Possible
- Useful on Passive Systems, Especially During Commissioning
 - Is This an Economical Solution to Monitoring?
 - Does your system need frequent monitoring?
 - Site Location?
 - Ramifications from system malfunctions?
- Monitoring Can Help Facilitate Maintenance on These Systems
- Do You Want More Data to Do Cool Science?

Questions?

Thank You & Acknowledgements

PA DEP BAMR Foundation for Pennsylvania Watersheds Stream Restoration Incorporated BioMost, Inc. Earth Shapers, LLC Saint Francis University Landowners