# Bench Scale Biochemical Reactor Treatment of Uranium, Radium, and Selenium

#### Presented by,

Ryan Schipper, Golder Associates Inc. Co-authors,

Eric Blumenstein, Golder Associates Inc. Tom Rutkowski, Golder Associates Inc. Barbara Nielsen, Freeport-McMoRan Copper & Gold







#### **Presentation Overview**

- Site Location / Background / Goals
- Biological Reactor (BCR) Overview
- Bench Testing Set-up
- Bench Testing Results
- Bench Testing Observations
- Path Forward





### Site Location / Background / Goals

- Former vanadium mine
- Two adits
  - Adit 1 –Typically static (lower water quality)
  - Adit 2 Typically discharging (higher water quality)
- Goals
  - Bulk removal (Uranium, Radium, and Selenium)
  - Low operations cost



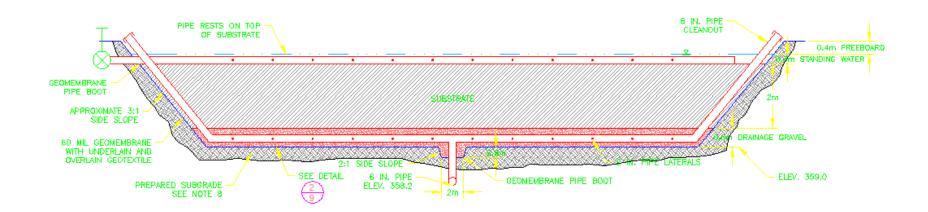
Google earth V 7.1.2.2041. (October 7, 2013). Colorado USA 38° 17'39.46"N, 117° 38' 22.28"W, Eye alt 1184 mi. DigitalGlobe 2013. http://www.earth.google.com [February 15, 2014].





#### **BCR Overview**

- Substrate carbon source
- Anoxic/anaerobic conditions
- Contaminant reduction to less soluble species







#### **Bench Test Set-Up**

- Influent Feed Drum
- BCR Substrate

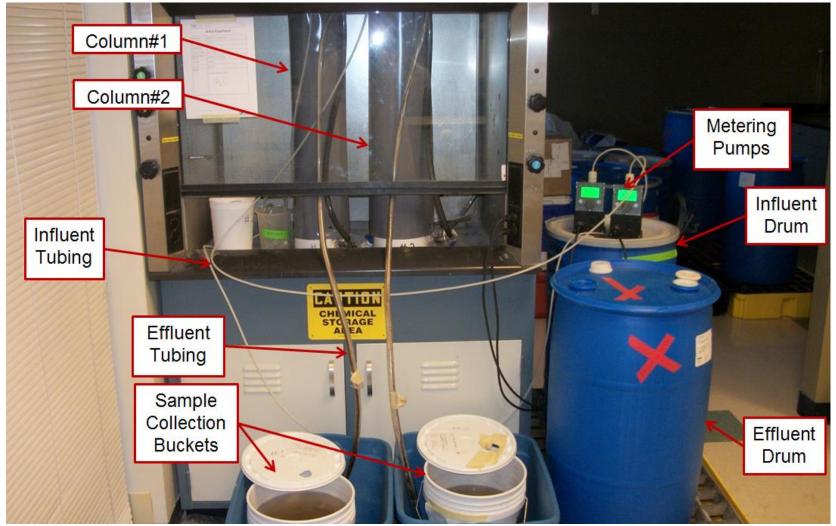
Substrate	BCR Column #1	BCR Column #2
Woodchips	79.5%	59.5%
Sawdust	0.0%	20.0%
Hay/Straw	10.0%	10.0%
Crushed Limestone	10.0%	10.0%
Sheep Manure (Inoculum)	0.5%	0.5%

- Two 6-inch PVC columns to house the BCRs
  - Top-bottom flow
  - Diaphragm metering pump feed
- Effluent and sample collection containers





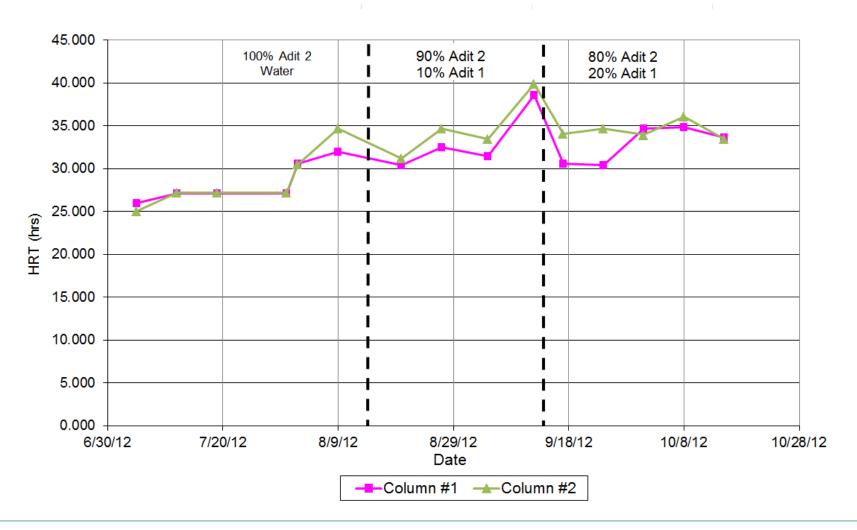
## **Bench Test Set-Up**







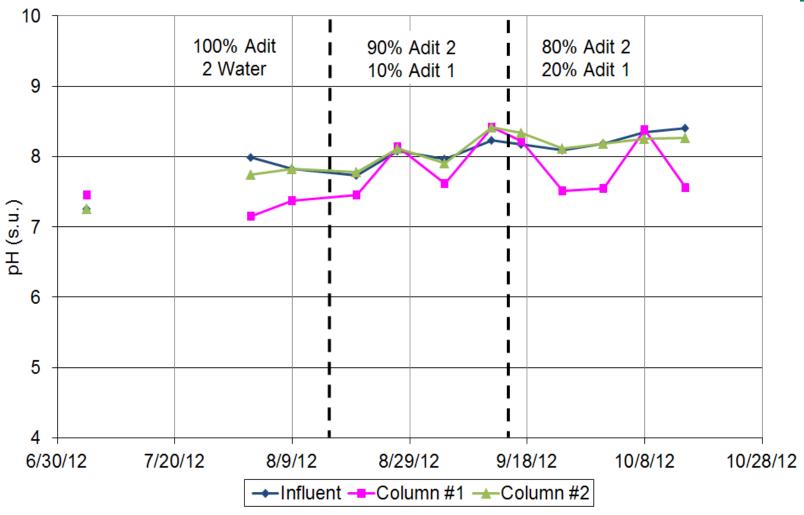
#### **Bench Test Results - HRT**







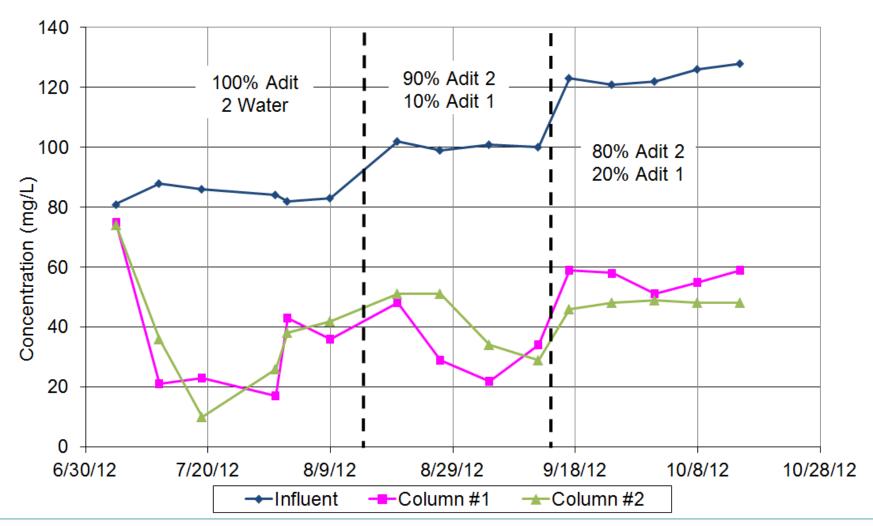
### **Bench Test Results - pH**







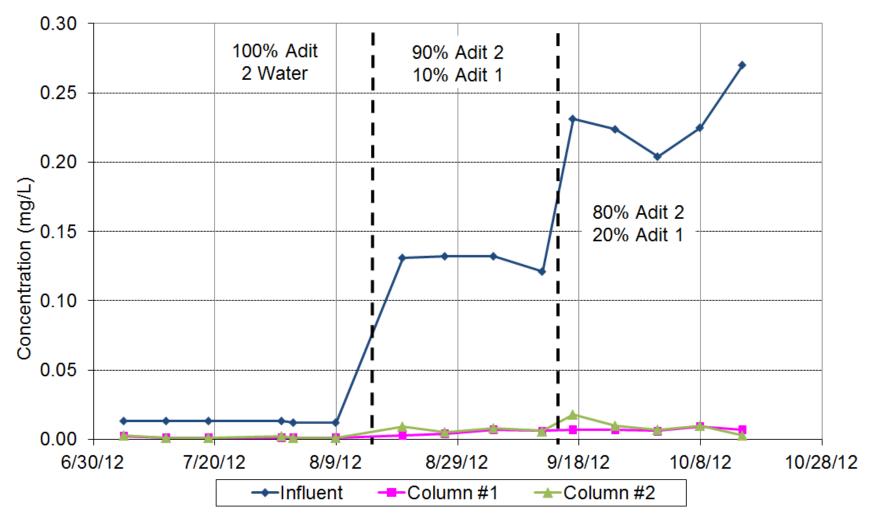
#### **Bench Test Results - Sulfate**







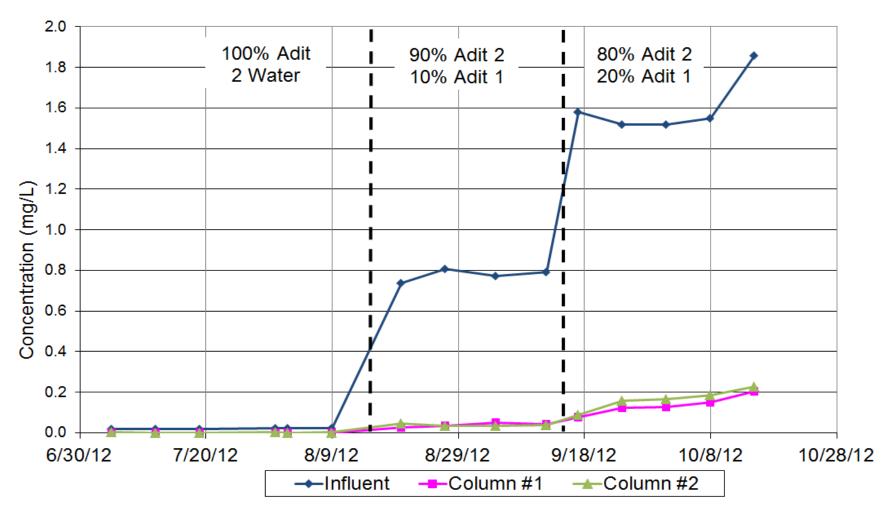
#### **Bench Test Results – Diss Selenium**







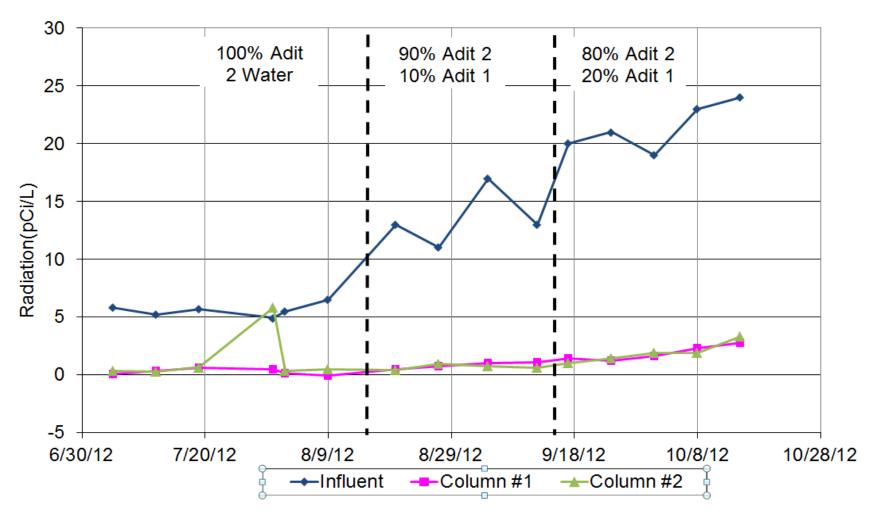
#### **Bench Test Results – Diss Uranium**







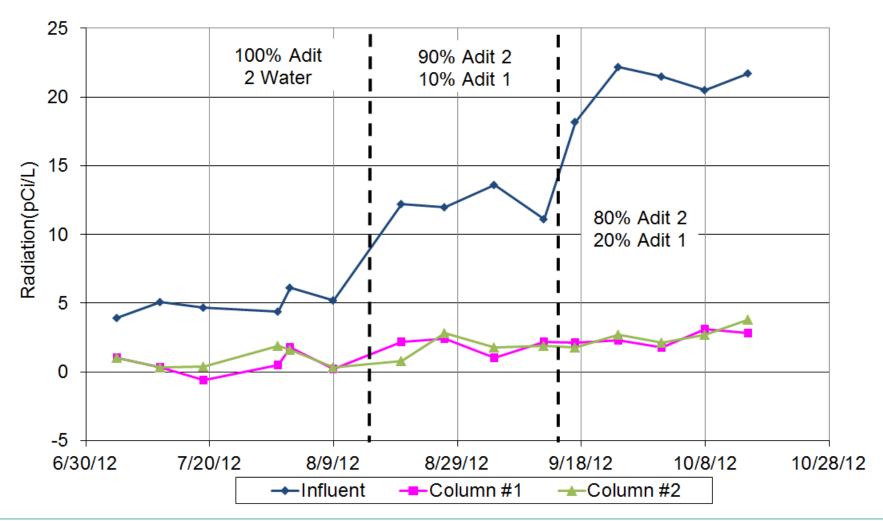
#### **Bench Test Results – Radium 226**







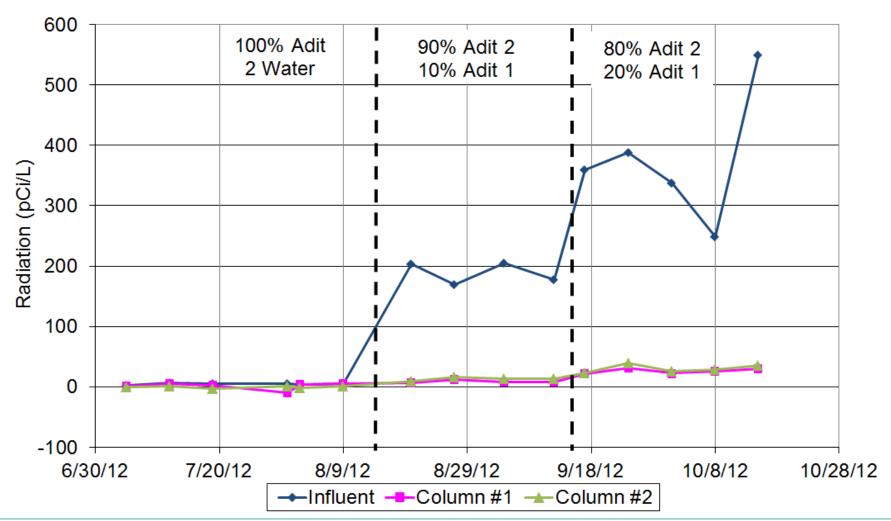
### **Bench Test Results – Gross Alpha**







#### **Bench Test Results - Gross Beta**







#### **Bench Test Observations**

- Uranium
  - Average removal 93.6%
  - Maximum removal 98.5%
  - Removal to <0.3 ppb achieved during testing</li>
- Selenium
  - Average removal 93.3%
  - Maximum removal 98.9%
  - Removal to <1 ppb during testing</p>
- Radium
  - Average removal 89.5%
  - Maximum removal 100%
  - Removal to 0.07 pCi/L achieved during testing
- Substrate longevity estimated around 15 years (based on sulfate reduction rates)





#### **Path Forward**

- Pilot or Full Scale Design
- Pilot or Full Scale Construction









### **THANK YOU!**

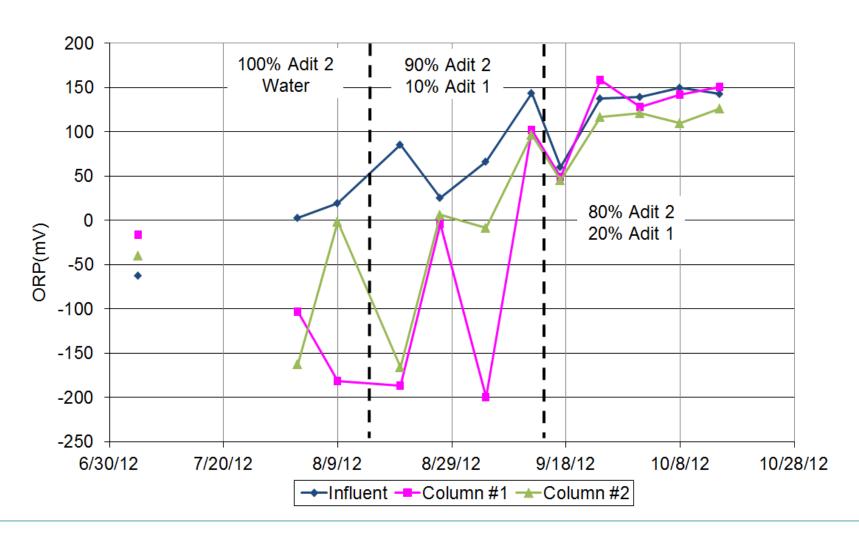
**Contact information:** 

rschipper@golder.com





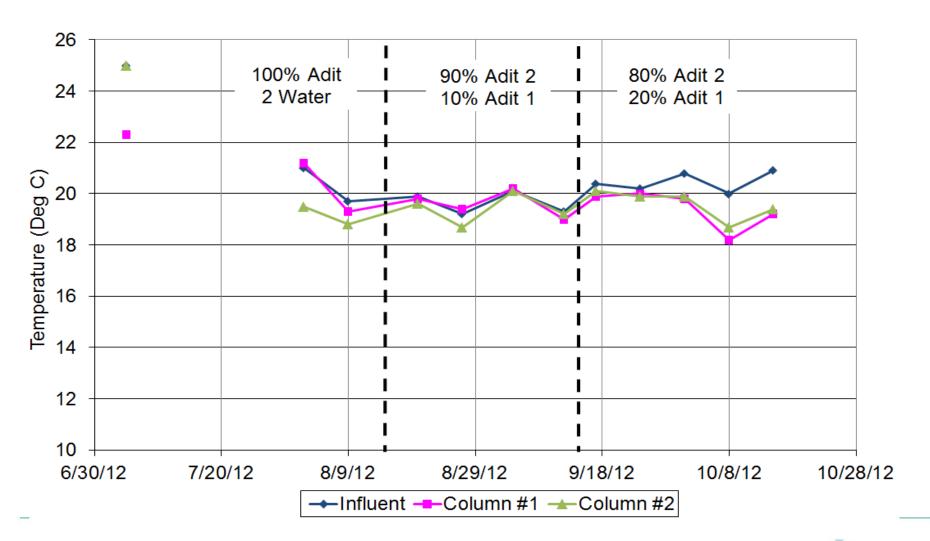
#### **Bench Test Results - ORP**







### **Bench Test Results - Temperature**







### **Bench Test Results - Conductivity**

